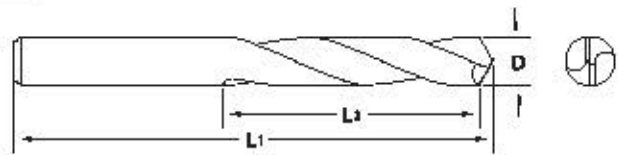


Twister® GP Series 403



Designed for accurate spotting on NC machines. Solid carbide construction, short lengths and no body clearance make this a very rigid tool.



- Can be used at higher speeds and feeds, compatible with other carbide tooling.
- Easy to repoint because there is no web taper.

Tool No.	EDP	Diameter			OAL		Flute Length	
		D			L1		L2	
		Inch	mm	Decimal	Inch	mm	Inch	mm
40318750	40301	3/16		.1875	2		1	
40319680	40305		5.0	.1968		51		26.0
40323620	40309		6.0	.2362		51		26.0
40325000	40313	1/4		.2500	2		1	
40331260	40317	5/16		.3125	2-1/2		1	
40331500	40321		8.0	.3150		64		26.0
40337500	40325	3/8		.3750	2-1/2		1	
40339370	40329		10.0	.3937		70		30.0
40347240	40333		12.0	.4724		76		39.5
40350000	40337	1/2		.5000	3		1-9/16	

Inch	
D	Tolerance
.1875 - .5000	+0.0000/-0.0005

Metric (mm)	
D	Tolerance
5.00 - 12.00	+0.0000/-0.0130

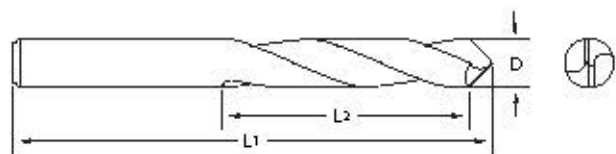


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Twister® GP Series 404



Designed for accurate spotting on NC machines. Solid carbide construction, short lengths and no body clearance make this a very rigid tool.

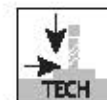


- Can be used at higher speeds and feeds, compatible with other carbide tooling.
- Easy to repoint because there is no web taper.

Tool No.	EDP	Diameter			OAL		Flute Length	
		D			L1		L2	
		Inch	mm	Decimal	Inch	mm	Inch	mm
40418750	40401	3/16		.1875	2		1	
40419680	40405		5.0	.1968		51		26.0
40423620	40409		6.0	.2362		51		26.0
40425000	40413	1/4		.2500	2		1	
40431260	40417	5/16		.3125	2-1/2		1	
40431500	40421		8.0	.3150		64		26.0
40437500	40425	3/8		.3750	2-1/2		1	
40439370	40429		10.0	.3937		70		30.0
40447240	40433		12.0	.4724		76		39.5
40450000	40437	1/2		.5000	3		1-9/16	

Inch	
D	Tolerance
.1875 - .5000	+0.0000/-0.0005

Metric (mm)	
D	Tolerance
5.00 - 12.00	+0.0000/-0.0130



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